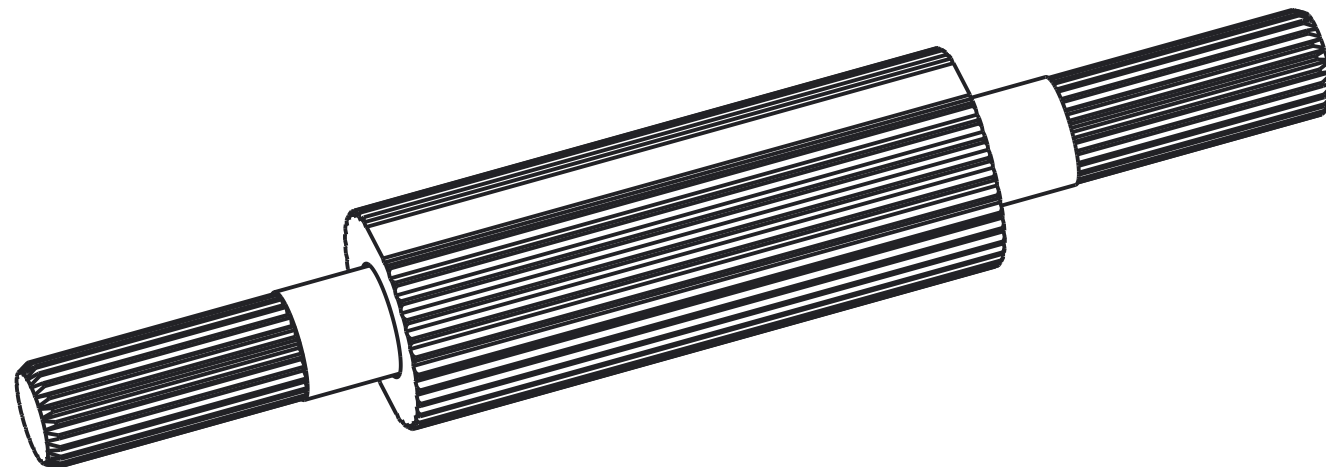


NOTES:

1. TORQUE RATINGS, Nm:

PART NUMBER	SYMMETRIC TORQUE
TIPI0-1060-10	1.0
TIPI0-1060-20	2.0
TIPI0-1060-30	3.0
TIPI0-1060-40	4.0
TIPI0-1060-50	5.0

2. CYCLE LIFE:
WITHIN 25,000 CYCLES STATIC TORQUE STAY WITHIN ±20% OF TORQUE SPECIFICATION.
3. FINISH: PLAIN AND PLATING
4. 360 DEGREE SHAFT ROTATION
5. DESIGNED TO BE OVER MOLDED IN GLASS FILLED ENGINEERING PLASTIC.
6. DO NOT PREHEAT TORQUE INSERT.



METRIC(MM)	[ENGLISH] (IN)	LEECO		DWG NO.	
0-3 < ±0.15	0-0.118 < ±0.006			TIP10-1060-xx	
3-10 < ±0.20	0.118-0.394 < ±0.008			TITLE	TORQUE INSERT
10-30 < ±0.25	0.394-1.181 < ±0.010			APPROVED	
30-50 < ±0.30	1.181-2.000 < ±0.012			DRAWN	
50-100 < ±0.40	2.000-4.000 < ±0.016			JLIU	DLEE
100-200 < ±0.50	4.000-8.000 < ±0.020				
PROPRIETY ITEM - ALL INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY LEECO TECHNOLOGIES CORPORATION		SHEET 1 OF 1		SCALE: 3.000	
				MATERIAL	STEEL
				REV	A3

